

DONATONI JET625

CNC bridge saw

 **DONATONI**
Stone Tech Creators



**Simple.
Compact.
Complete.**



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Advantages

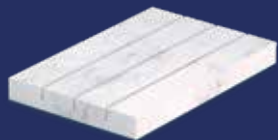
- **Easy and quick** to program
- Extremely **compact**
- Can be used for a **wide range of operations**
- Automated machining processes possible
- Can also be used in manual
- Complete with accessories
- **Easy to transport and quick** to assemble

Main characteristics

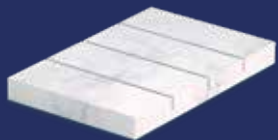
- The **DONATONI JET 625** CNC is a simple and compact 5 interpolated axis numeric control bridge saw, conceived for the production of kitchen and bathroom countertops, shower trays, different kinds of claddings for the building industry, made of marble, granite, artificial stone and ceramic.
- Extremely **flexible**, it can be used for a wide range of operations. The available layouts and optional extras mean that all the **can be fully automated**, thus reducing operating times and increasing productivity.
- Installation is quick thanks to the **monobloc system** and the **reduced dimensions** of the machine, which were studied specifically to make these operations easier.

Machining

Donatoni JET625 can be used for a wide range of operations, for example:



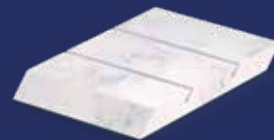
Longitudinal cuts



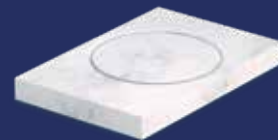
Transverse cuts



Oblique cuts



Inclined cuts 0-90°



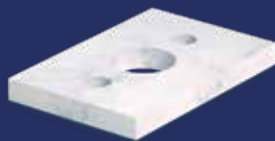
Curved cuts



Elliptical cuts



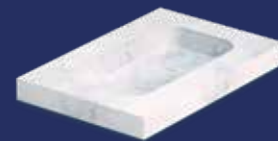
Shaping
(only with Isocam)



Drilling



Milling



Blocks milling

Achievements

Donatoni JET625 can be used to make different types of product:



Components



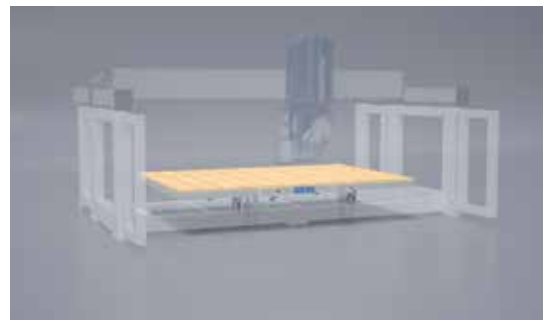
Monobloc frame

Compact, rigid and long-lasting. The new monobloc is made up of a single **load-bearing structure** that has been hot-dip galvanised and painted, with supporting walls and a supporting base to which the tilting bench is fixed.



Electrospindle

Electrospindle with inverter control of the number of rotations. Can be used with the blade and diamond tools of the core bit or milling cutter type. Tool change is manual.



Tilting work bench + fixed extension

Bench available with either a wooden or a **rubber** surface (selectable). Maximum capacity 1650 kg. The bench can be tilted from 0° to 85° by a hydraulic system. The bench is fastened directly to the monobloc frame. The fixed **extension** bench with plywood supporting surface is included.



Sliding front guards

Frontal protective barriers with closing system; allow **maximum visibility** of the work area and reduced bulk, guaranteeing **elevated safety standards**. The front close is 2+2 wings. The ample access to the work area given by the fully-open doors makes material loading and unloading easier.



Cut marking laser and cross-shaped laser

The 30 mW cut marking laser (red) can be used to control the cutting path. The cross-shaped laser is installed on the spindle unit and detects the head position. It is necessary for detecting the slab parameters, defining the origin when machining with cad/cam programs, and is an aid for additional software that can generate profile and shape templates.



Blade presetting + Slab thickness probe

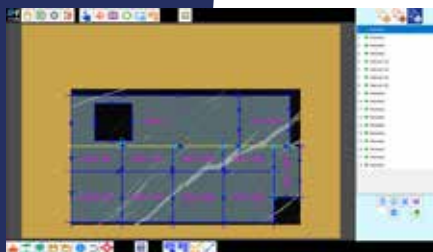
The blade presetting unit is a dedicated system for **detecting the blade diameter or the length of a tool** mounted on the main spindle or Tool+ spindle. The Slab Thickness Probe is a system for the automatic detection of **slab thickness**, which is essential for 45° cutting. Both solutions guarantee maximum operating precision.

MOVE System

The newly designed **MOVE** System with 6 excludable picking-up zones for lifting even small pieces and a load capacity of up to 500 kg. Thanks to the **MOVE** System you can **take full advantage of slabs**, **avoiding their manual movement**.

Advantages

- It makes the most of the slab surface, reducing processing waste.
- Increased efficiency and reduced downtimes.
- Pieces can be moved without needing the operator's intervention.
- Easy to use, even for operators with no experience.
- It makes the machine totally automatic.



Optional extras



Camera + Photoslab

New industrial camera mounted on a redesigned stand to reduce overall dimensions. Photoslab automatically detects the surfaces of the slabs on the work bench. The images are acquired thanks to integration with Parametrix.



TOOL+

A vertical side electrospindle, inverter-controlled from 0 to 14,000 rotations, which can be used with small diameter diamond tools with a 1/2" gas connection for incremental cutting / blind or through-hole drilling and **operation combinations with the blade and milling cutters.**



Tool holder

A holder unit with 5 positions +1 for ISO 40 cones blade. The stainless steel cover is lifted pneumatically and the blade change is automatic. It is the ideal optional for making tool changes **faster and more functional** during the production process.



Adjustable bench extension

Bench extension, adjustable height, ideal for working **with very thick slabs**. Can be adjusted to two positions using straps and an overhead crane, or a hydraulic jack. Can be lowered to 200 mm below the work bench level.



Dressing station

A new bench-mounted unit made up of a support and the dressing stone, which is fixed directly to the supporting bench structure. The dressing cycle is managed **automatically by the Parametrix software**.



LED lighting

Two LED lighting devices positioned perpendicular to the working surface. The soft light gives even lighting, while the LED technology **reduces consumption** and avoids overheating; it also improves camera image acquisition if the area lighting is poor.



Frankfurt abrasive holder plate

Abrasive holder plate with TOOLS M48 or ISO 40 connection, aluminium, indicated for **polishing, smoothing and brushing marble** and artificial stone. The dedicated DM TL software has to be installed on-board the machine to polish and brush slabs.



ISO 40 electrospindle

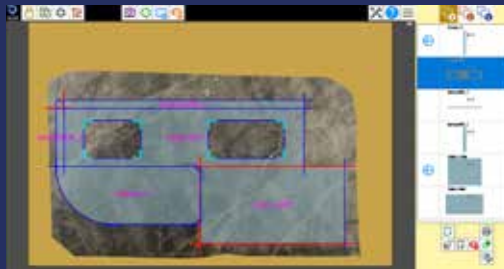
An electrospindle with encoder that aligns the head with the ISO 40 cone during tool changes. It is a very functional solution because it automatically verifies if the tool is present or not.

Software

Donatoni Digital Suite

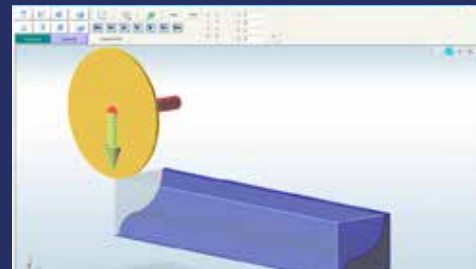
Over the years, DONATONI has developed a network of software and platforms capable of interacting with each other and supporting customers towards complete automation and digitalisation of their production processes. The intention is to harmonise the different digital tools produced over the years so as to **make the daily life of those who use the machines simpler and less costly.**

PARAMETRIX



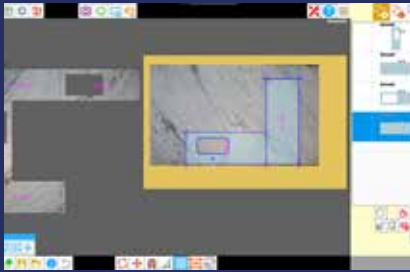
PARAMETRIX is the simple and user-friendly Software developed by Donatoni Machine that was conceived to **optimise cutting different shaped pieces from slabs**. It is a software which allows you to manage cutting processes using a blade, it allows the user to input both rectilinear and curvilinear shapes (steps, kitchen worktops, rectangles, covers) using pre-defined shapes or shapes imported from DXF files. Depending on the surface, it is possible to set the position of the pieces and the sequence of the cuts, optimising the times and reducing the material waste. This software includes collision prevention functions for the workpieces, manual and automatic piece nesting, as well as production and job order statistics management.

ISOCAM



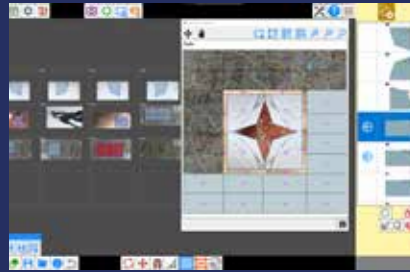
DONATONI Isocam allows files to be created for the execution of straight or concave and convex arc shapes, with vertical and horizontal blades. With DONATONI Isocam, shaping can be done in the **roughing (combing) and the finishing (brushing) modes, but also in the combined mode**. This makes it possible to create frames, window sills or products for the construction sector in general with simple and regular shapes. Importing from DXF, modifying the designed shapes and repeating the design of the same shape are some of its other functions.

Optional – Software



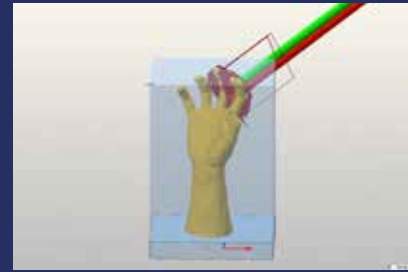
EASY MATCH

EASY MATCH is a programming software developed by DONATONI specifically for the realisation of **simple open-book projects**. It is an extension of the PARAMETRIX software and gives a preview of the final result and slab cutting.



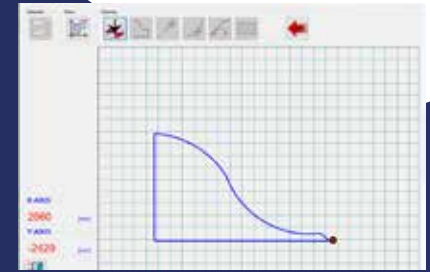
PROJECT MATCH

PROJECT MATCH is a design software developed by Donatoni that allows **complex open-book projects** to be realised on several slabs simultaneously. It is a highly professional tool, ideal for all companies realising contract projects for designers and architects, where a high aesthetic component is required.



EASYSTONE

The CAD-CAM software allows the user to design, import and execute 2D and 3D files in DXF, IGES, STL, PNT, STEP and RHINO formats, and to define surfaces and shapes using laser scanning. It allows the performing of **roughing, drilling, profiling, emptying and polishing**, optimising the execution process.



CNC SCAN

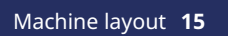
Detection system made up of a laser pointer mounted on the machine head and a software program integrated with PARAMETRIX that **identifies two-dimensional shapes**.

Technical data sheet

Interpolated axes	N°	5
Carriage stroke X axis	mm	3800
Bridge stroke Y axis	mm	2780
Head vertical stroke Z axis	mm	450
Blade-carrying head rotation (C axis)	degrees	-5°/365°
Blade tilting A axis	degrees	0°/90°
Workbench dimensions + table extension	mm	3800 x 2450
Minimum blade diameter	mm	350
Maximum blade diameter	mm	625
Max cutting depth	mm	200
Electrospindle motor power (TOOL and ISO 40)	kW	13/S6
Tool rotation with inverter (TOOL) (ISO 40)	Rpm	0/5500 0/7000

Carriage speed X axis	m / min	0 - 40
Bridge speed Y axis	m / min	0 - 30
Head speed Z axis	m / min	0 - 5
Forward cutting speed (adjustable)	m / min	0 - 25
Water consumption (3 bar)	l / min	35
Air consumption	l / min	20
Standard voltage	V / Hz	400 / 50
Max blade diameter with use of suction cups system	mm	625
Max blade diameter with use of slab	mm	625
Max blade diameter with Tool+	mm	425
Max weight liftable by suction cups system	kg	500
Total machine weight	kg	5200

Technical drawing of the machine footprint showing dimensions: 2003, 1735, Z=450, 640, X=3800, 640, 3800, 5645, and 4090.



D-MES

DONATONI MES is the first MES system on the market that was designed and produced exclusively for marble workers. DONATONI MES is not just a software: it is a **complete Manufacturing Execution System (MES)** that can support your company's growth.

The company of the future is digital and connected.

Advantages

- Production monitoring
- Real-time data
- Integration with working areas
- Improved efficiency and profits
- Reduced waste and time
- One single database for the whole company



D-PORTAL

The **D-Portal** platform can be considered as a **library** for all your Donatoni machine documents and has direct channels for contacting our After Sales service directly, which means that clients can do ordinary maintenance easily and precisely.

Donatoni Service

Donatoni service offers a wide range of consulting services to meet the different needs of customers, wherever they are.

After-Sales Service

You can contact our **after-sales service** for any requirement. In this manner, any type of problem can be identified and solved asap, finding the fastest, **most efficient solution**.

Our telephone assistance department is available to give support to clients on everything about machine functionality.

Telephone support is available from Monday to Friday, 7.30 a.m. to 6.30 p.m., and on Saturdays from 8 a.m. to 12 p.m. (UTC +1 CET - Central European Time).

Tel. +39 – 045 6862899

Donatoni support is also available by e-mail at the following addresses:

For assistance

assistenza@donatonimacchine.eu / service@donatonimacchine.eu

Whatsapp: + 39 0457740052 **Telegram:** @donatonimacchine_bot

For spare parts

ricambi@donatonimacchine.eu / parts@donatonimacchine.eu

Maintenance

Donatoni's routine and special maintenance service is entrusted to its own specialist technicians to guarantee the **reliability** and **efficiency of your machines** over time, no matter whether in Italy or the rest of the world. Our technicians are trained to recognise and fix faults promptly, helping you save as much time as possible and allowing your machines - and your systems - to last longer.

Consultancy service

To support and enable our customers to meet the demands of the market, we offer **consultancy services** that can widen and **deepen your knowledge and skills**. Offering a complete support service does not only mean solving mechanical or software problems, but also **providing tools and knowledge** to find solutions and manage all production needs independently.

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Donatoni Group

The Donatoni Group was established after **long experience** in the natural stone industry, a process that began in the 50s and developed over the years. Today, **Donatoni Group** is recognised as one of the world's leading manufacturers of high-quality stone processing machines. **Constant research, technological innovation and client service** are key values for the company, which follows them using highly qualified personal in order to guarantee the end customer a product that best reflects their expectations in terms of quality and performance. To support its global development, **Donatoni Group** operates in international markets with its own agents and direct overseas branches.



Donatoni Academy



Donatoni Academy supports the marble industry through technical and practical training courses, conferences, events and activities aimed at developing skills and know-how for companies and operators in the sector.

About us

We rely on qualified teachers and speakers to develop technical courses with specific content and linked to the real needs of the industry.

To whom

Donatoni Academy provides services for companies in the stone industry that want to train, perfect or expand the skills of their operators. Our courses are also addressed to students and anyone wishing to update and expand their skills.

Courses location

Courses are held either face-to-face or remotely. We have 3 training rooms for theoretical classes and one showroom for hands-on sessions with 5 machines.



Donatoni Machine Srl reserves the right to make any technical modification which, under its own incontestable opinion, improves its machines. As a result, all information, data or images in this catalogue are indicative and are not a contractual obligation of Donatoni Machine Srl in any way.

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